

Date: Thursday, 9/20/2007 3:28:10 PM
User: Kim Johnston

Process Sheet

SPLIT

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 34746 *2*
Estimate Number : 12893
P.O. Number : *N/A*
This Issue : 9/20/2007 S.O. No. : *N/A*
Prsht Rev. : *NC*
First Issue : *N/A* Type : LANDING GEAR
Previous Run : 34625
Written By :
Checked & Approved By : *07.09.20*
Comment : Est Rev: A 07.06.05 new issue EC

Drawing Name : SADDLE KIT FOR D206-642-511
Part Number : K642 511
Drawing Number : N/A
Project Number : N/A
Drawing Revision : N/A
Material : *N/A*
Due Date : 10/5/2007
Qty: *1* Unit: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description:

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy blueprints and create labels per PPP K642-511 CHG003

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 D206648013 GHW Kit



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

GHW Kit

Batch: *34627**07/11/06 (1)*

4.0 D2652 Bushing



Comment: Qty.: 16.0000 Each(s)/Unit Total: 64.0000 Each(s)

Pick:

Qty Part Number Description Batch

16 D2652 Bushing *B34893**18 07/11/06 (1)*

5.0 D2712 Set Screw



Comment: Qty.: 10.0000 Each(s)/Unit Total: 40.0000 Each(s)

Pick:

Qty Part Number Description Batch

10 D2712 Set Screw *B34628**18 07/11/06 (1)*

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Drawing Name: SADDLE KIT FOR D206-642-511

Job Number: 34746

Part Number: K642 511

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

D29321

206 Saddle Left side



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 D2932-1

Saddle

B34615

AS

07/11/06

①

7.0

D29331

206 Saddle Left



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 D2933-1

Saddle

B34196

AS

07/11/06

①

8.0

D2934

Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 D2934

Saddle Spacer

B34630

AS

07/11/06

①

9.0

D2935

Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 D2935

Saddle Spacer

B34174

AS

07/11/06

①

10.0

D29381

206 Saddle Left side



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 D2938-1

Saddle

B34617

AS

07/11/06

①

11.0

D29391

206 Saddle Left side



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 D2939-1

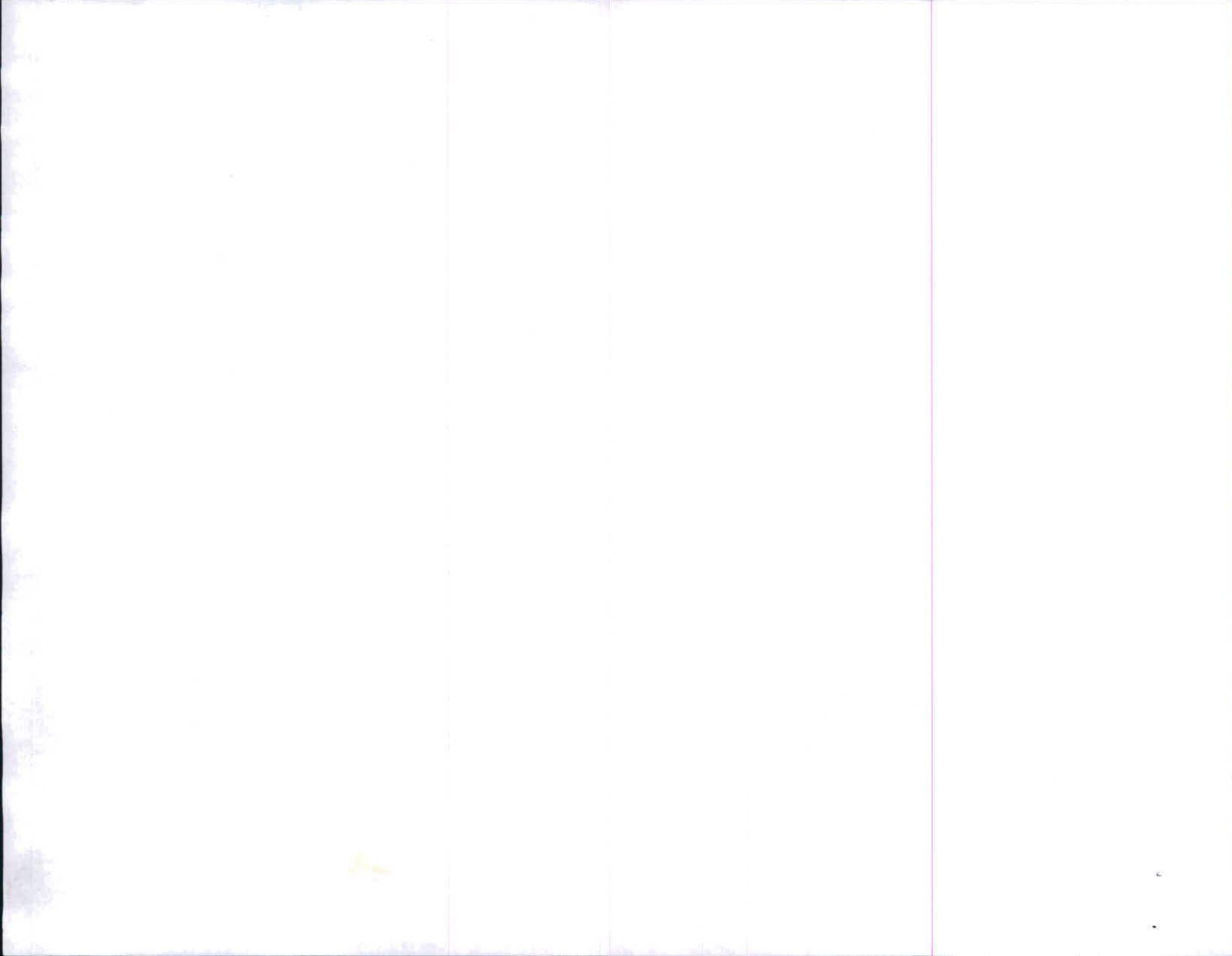
Saddle

B33361

AS

07/11/06

①



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Part Number: K642 511

Job Number:



Seq. #:

Machine Or Operation:

Description:

12.0

D33963

Inventory



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Qty Part Number Description Batch
2 D3396-3 Spacer B34741

AS

07/11/06

①

13.0

D3407043

Tow Ring



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:

Qty Part Number Description Batch
1 D3407-043 Tow Ring B34011

AS

07/11/06

①

14.0

D34561

washer



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:

Qty Part Number Description Batch
1 D3456-1 Washer B33276

AS

07/11/06

①

15.0

D34571

Inventory



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Qty Part Number Description Batch
2 D3457-1 Washer B34013 (1x) B34013 (1x)

AS

07/11/06

①

16.0

AN3C35A



Comment: Qty.: 3.0000 Each(s)/Unit Total: 12.0000 Each(s)

Pick:

Qty Part Number Description Batch
3 AN3C35A Bolt M105872

AS

07/11/06

①

17.0

AN3C36A



Comment: Qty.: 9.0000 Each(s)/Unit Total: 36.0000 Each(s)

Pick:

Qty Part Number Description Batch
9 AN3C36A Bolt M106299

AS

07/11/06

①

M105872 (13) (x6) 07/11/19



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Part Number: K642 511

Job Number:



Seq. #:

Machine Or Operation:

Description:

18.0

AN3C41A



Comment: Qty.: 8.0000 Each(s)/Unit Total: 32.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

8 AN3C41A

Bolt

M105858

AS 07/11/06 ①

19.0

AN4C6A



Comment: Qty.: 12.0000 Each(s)/Unit Total: 48.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

12 AN4C6A

Bolt

M105426

AS 07/11/06 ①

20.0

AN5C11A



Comment: Qty.: 8.0000 Each(s)/Unit Total: 32.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

8 AN5C11A

Bolt

M105634

AS 07/11/06 ①

21.0

AN5C12A



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

4 AN5C12A

Bolt

M105793

AS 07/11/06 ①

22.0

AN5C13A



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

4 AN5C13A

Bolt

M104999

AS 07/11/06 ①

23.0

AN5C15A



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 AN5C15A

Bolt

M101291

AS 07/11/06 ①

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Job Number: 34746

Part Number: K642 511

Job Number:



Seq. #:

Machine Or Operation:

Description:

24.0

AN5C32A



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 AN5C32A

Bolt

M105156

AS 07/11/06 ①

25.0

AN5C34A



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 AN5C34A

Bolt

M105160

AS 07/11/06 ①

26.0

AN5C35A



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 AN5C35A

Bolt

M18912

AS 07/11/06 ①

27.0

AN960C10L

washer



Comment: Qty.: 24.0000 Each(s)/Unit Total: 96.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

24 AN960C10L

Washer

M100043

AS 07/11/06 ①

28.0

AN960C416L

WASHER



Comment: Qty.: 24.0000 Each(s)/Unit Total: 96.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

24 AN960C416L

Washer

M104936

AS 07/11/06 ①

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Job Number: 34746

Part Number: K642 511

Job Number:



Seq. #:

Machine Or Operation:

Description :

29.0

AN960C516L

WASHER



Comment: Qty.: 8.0000 Each(s)/Unit Total : 32.0000 Each(s)

Pick:

Qty Part Number Description Batch

8 AN960C516L Washer M103344

AS 07/11/06 ①

30.0

MS210433

Nut



Comment: Qty.: 20.0000 Each(s)/Unit Total : 80.0000 Each(s)

Pick:

Qty Part Number Description Batch

20 MS21043-3 Nut M105728 (x10)
M105792 (x70)

AS 07/11/06 ①

31.0

MS210434

Nut



Comment: Qty.: 13.0000 Each(s)/Unit Total : 52.0000 Each(s)

Pick:

Qty Part Number Description Batch

13 MS21043-4 Nut M105793

AS 07/11/06 ①

32.0

MS210435

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty Part Number Description Batch

4 MS21043-5Nut M105430

AS 07/11/06 ①

33.0

NAS1515H3L

WASHER



Comment: Qty.: 24.0000 Each(s)/Unit Total : 96.0000 Each(s)

Pick:

Qty Part Number Description Batch

24 NAS1515H3L Washer M105057

AS 07/11/06 ①

34.0

NAS1515H4L

WASHER



Comment: Qty.: 24.0000 Each(s)/Unit Total : 96.0000 Each(s)

Pick:

Qty Part Number Description Batch

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Job Number:



Seq. #

Machine Or Operation:

Description:

24 NAS1515H4L Washer M105408

AS 07/11/2001

35.0

NAS1515H5

Washer



Comment: Qty.: 16.0000 Each(s)/Unit Total: 64.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

16 NAS1515H5

Washer

M105792

AS 07/11/06 ①

36.0

NAS1515H5L

WASHER



Comment: Qty.: 8.0000 Each(s)/Unit Total: 32.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

8 NAS1515H5L

Washer

M105728

AS 07/11/05 ①

37.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

38.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP K642-511 CHG003

Location:

7/11/21 SP 12

39.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/11/22

Job Completion



W 07.11.21

Step 1